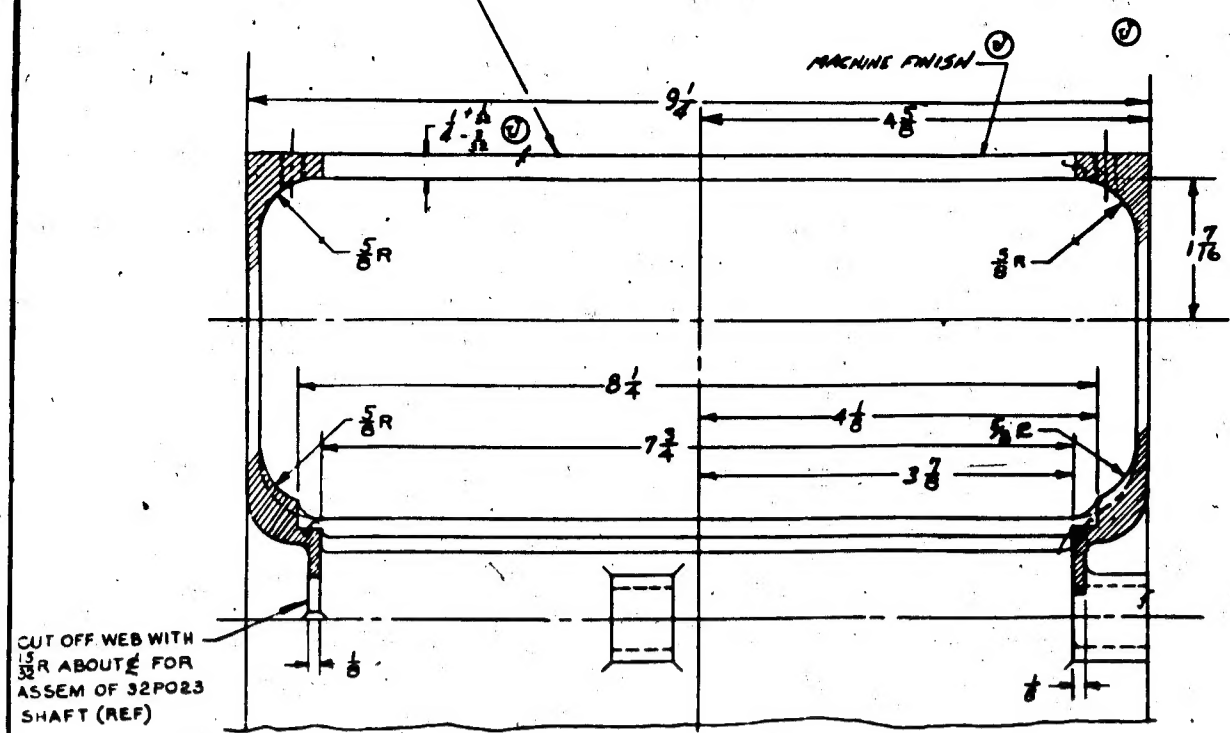
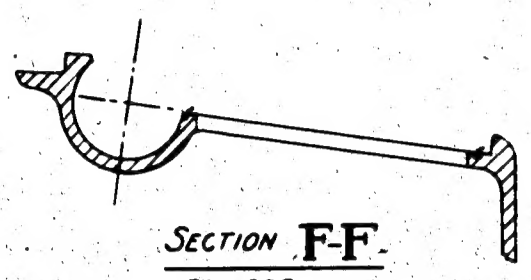


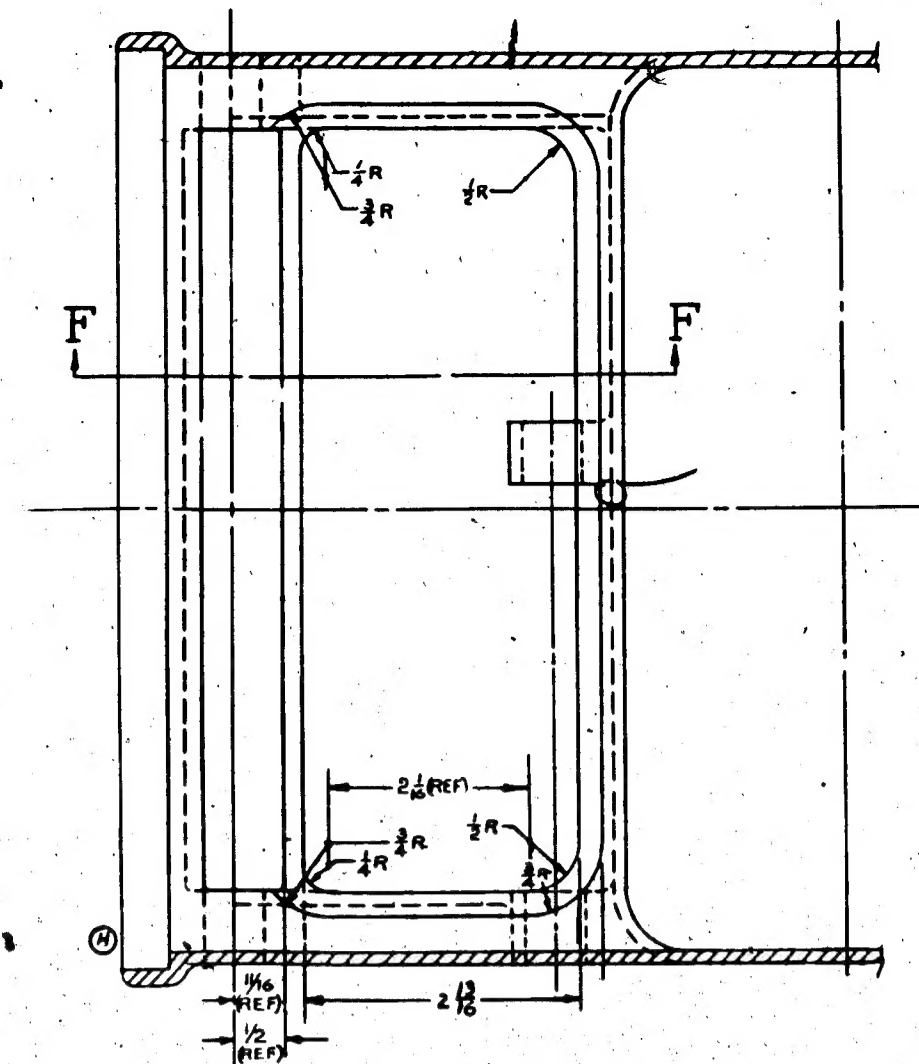
FOUNDRY NOTE: THIS SURFACE TO BE CAST FLAT & SMOOTH.



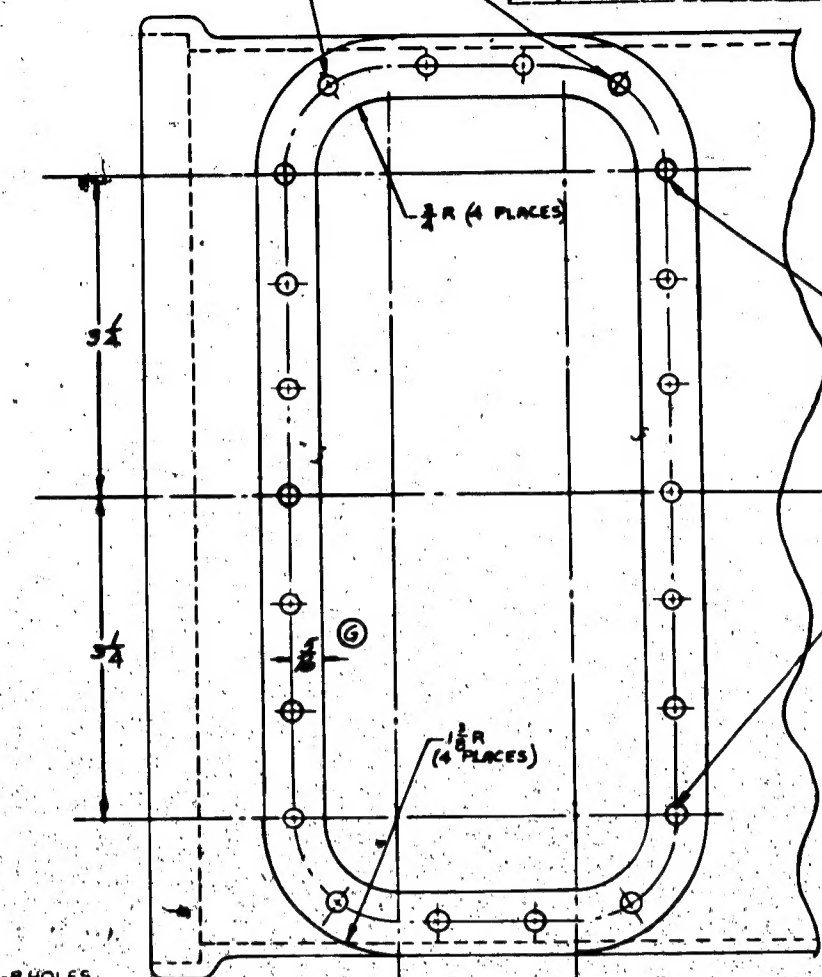
SECTION C-C
FULL SIZE



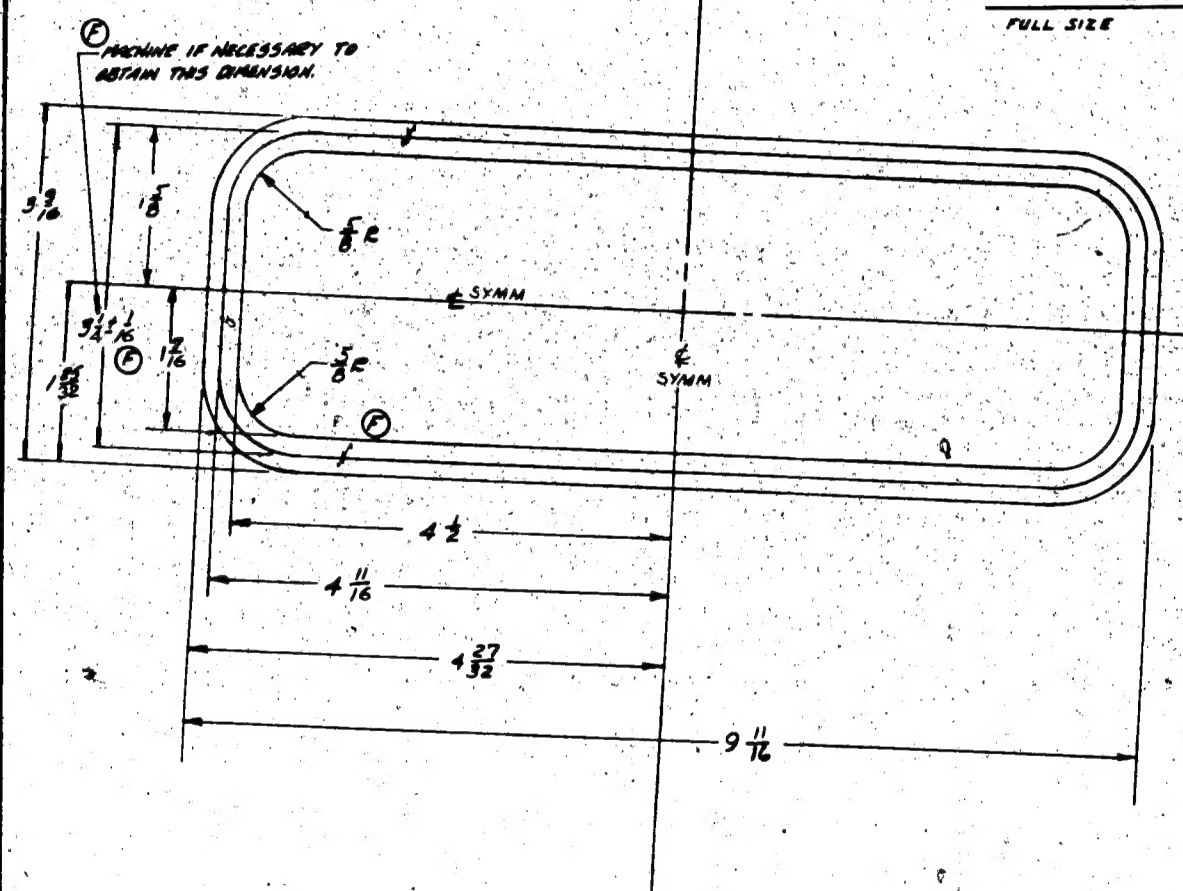
SECTION F-F
FULL SIZE



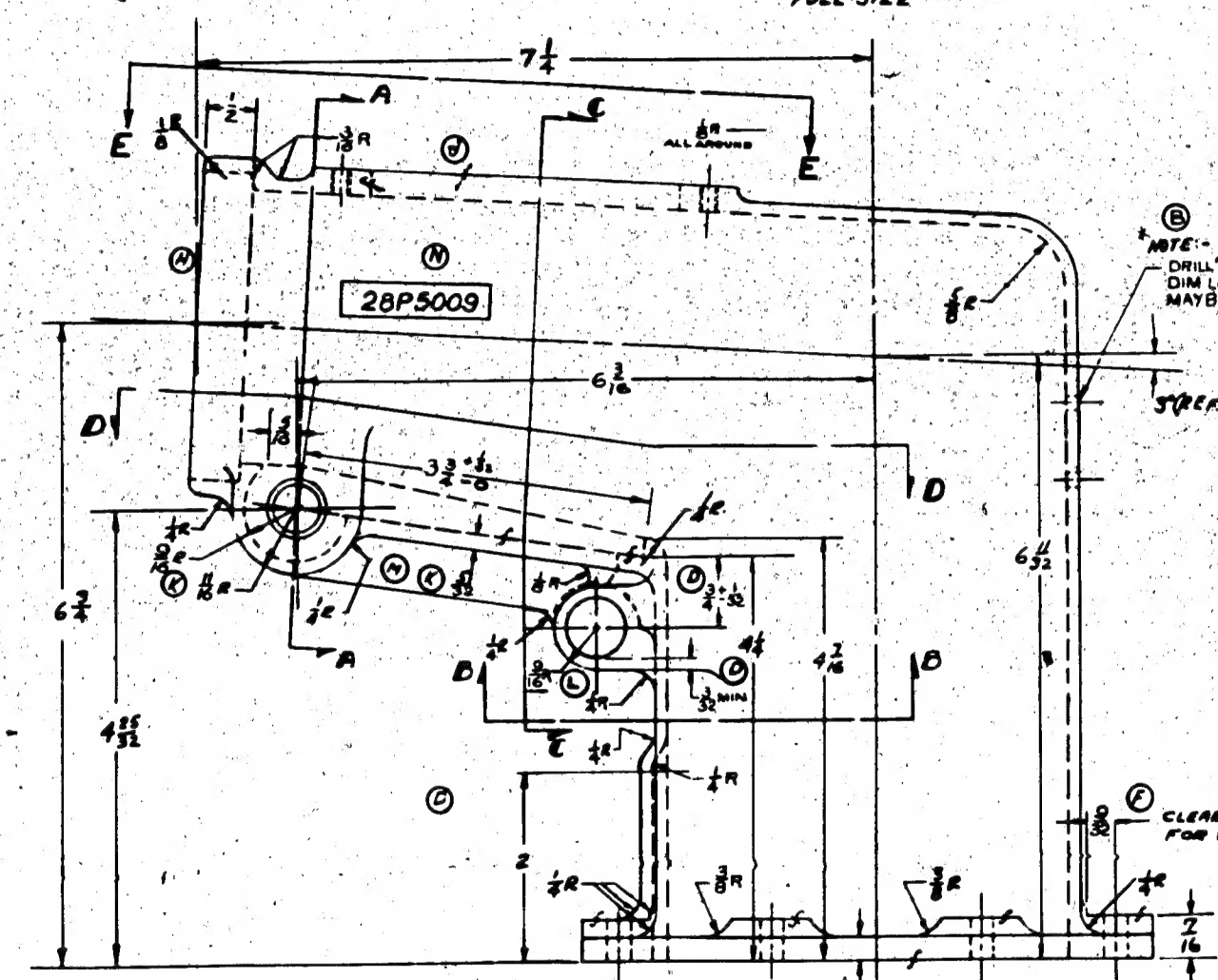
SECTION D-D
FULL SIZE



VIEW E-E
FULL SIZE



SECTION A-A
FULL SIZE



SECTION B-B
FULL SIZE

NOTES:
UNLESS OTHERWISE SPECIFIED:
WALL THICKNESS $\frac{1}{8}$
CASTING LIMITS $\pm .152$
MACHINING LIMITS $\pm .010$
FILLETS $\frac{1}{8}$

REV	DATE	BY	CHKD	DESCRIPTION
1	10/1/58	W. J. H.	J. H. H.	ADDED VIEW E-E SHOWING DETAIL OF HOLES FOR MACHINING VALVE SHAFT
2	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
3	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
4	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
5	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
6	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
7	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
8	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
9	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
10	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
11	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
12	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
13	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
14	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
15	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
16	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
17	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
18	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
19	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT
20	10/1/58	W. J. H.	J. H. H.	ADDED NOTE - DRILL HOLES FOR VALVE SHAFT

FINISH CODE
2 (MACH. FINISH)
P (P. 27 FINISH)
GP (GRIND FINISH)
C (COMMON FIN)
AP (AS MOUNTED FINISH)

DA - 10	28P5009	1
28P5009	28P5009	2
28P5009	28P5009	3
28P5009	28P5009	4
28P5009	28P5009	5
28P5009	28P5009	6
28P5009	28P5009	7
28P5009	28P5009	8
28P5009	28P5009	9
28P5009	28P5009	10
28P5009	28P5009	11
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H 468